

JL7033C Datasheet

Zhuhai Jieli Technology Co.,LTD

Version 2.5

Date 2026.05.06

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Revision History

Date	Revision	Description
2024.06.19	V1.0	Initial Release
2024.07.12	V1.1	Update DSP Audio Processing_Feature(Support Hi-Res Audio) Add PIN PC6 Note(PC6 input can not be Low in power on) Update IC Marking Information
2024.07.26	V1.2	Update Pin Description(Update FMIP IO Type)
2024.08.22	V1.3	Update BT characteristics
2024.09.27	V1.4	Update Pin Description(Update FMIP IO Type)
2024.11.26	V2.0	Update Feature_Audio(Add I ² S&TDM&SPDIF&PDM Description) Update Feature_Peripherals(Add IR RX)
2025.01.16	V2.1	Update Features_Bluetooth Update Block Diagram
2025.04.25	V2.2	Update Datasheet Format Update Audio ADC Characteristics Update Package Information
2025.06.13	V2.3	Update Features_Audio
2025.08.21	V2.4	Update Pin Assignment、Pin Description
2026.05.06	V2.5	Update Pin Description Update IC Marking Information

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JL7033C Features

SYSTEM

- Dual Core 32bit DSP 320MHz
- With IEEE754 Single precision FPU
- Support FFT/MATRIX/MATH
- 2 x I-cache and D-cache
- Support SDTAP/EMU
- On-chip SRAM 528kbyte
- Support MMU
- Support MPU
- Support External PSRAM
- Built-In Flash
- 24MHz crystal oscillator
- 32.768kHz crystal oscillator
- Internal RC oscillator,PLL

DSP Audio Processing

- SBC/AAC/LDAC/LHDC/LC3/CVSD/mSBC codec
- mSBC voice codec supported for BT phone
- PLC for voice processing
- Multi-MIC ENC
- Multi-band DRC
- Multi-band EQ
- Support spatial sound
- Support Hi-Res Audio

Audio

- 4 x 24bit DAC
 - ❖ SNR 113dB
 - ❖ Noise 3uVrms
 - ❖ Supports differential mode
 - ❖ Supports VCMO mode
 - ❖ Sampling rate 8~96kHz
- 4 x 24bit ADC
 - ❖ SNR 105dB
 - ❖ Sampling rate 8~48kHz
 - ❖ Support AMUX
- 2 x I²S AUDIO Master/Slave interface
 - ❖ Sampling rate 8~384kHz
 - ❖ Support TX and RX
 - ❖ Support multi-slot mode(TDM)
- 1 x SPDIF AUDIO Master/Slave interface

- ❖ Sampling rate 8~384kHz

- ❖ Support TX and RX

- 1 x PDM AUDIO Slave interface

- ❖ Sampling rate 8~192kHz

- ❖ 2 x DMIC input

Bluetooth

- Dual-mode BT6.0 with LE Audio (DN Q332415)
- Support AoA/AoD
- Support LE audio BIS/CIS
- Support long range BLE
- Maximum transmitting power 10dBm
- Receiver sensitivity
 - ❖ -95 dBm @BR
 - ❖ -95 dBm @EDR 1/4 DQPSK
 - ❖ -87 dBm @EDR 8DPSK

Peripherals

- 1 x High speed USB2.0
- 2 x SD host controller
- 6 x Multi-function 32bit timer
- 3 x UART interface
- 1 x I²C Master/Slave interface
- 3 x SPI Master/Slave interface
- 3 x QDEC
- 1 x 10bit ADC(16 Channels)
- 44 x GPIO Support function remapping
- 1 x VLCD driver
- 3 x Light strip controller
- 12 x MCPWM
- 1 x EMI interface
- 10 x LP_Touch with low power wake up
- 1 x IR RX

FM

- FM RX sensitivity minimum 4dBuV,Support mono/stereo
- FM TX power maximum 6dBm,Support mono/stereo

NFC

- NFC with low power wakeup

PMU

- Integrated battery charger up to 350mA
- Support temperature sensor
- VPWR range 4.5V to 5.5V
- VBAT range 2.7V to 4.5V
- IOVDD range 2.2V to 3.4V

Packages

- QFN68(7mm*7mm)

Temperature

- Operating temperature
TC = -20℃ to +85℃(standard range)
TC = -40℃ to +105℃(extended range)
- Storage temperature -65℃ to +150℃

Applications

- Bluetooth live sound card
- Bluetooth soundbar
- Bluetooth TV Soundbar
- Bluetooth Party Speaker

1 Block Diagram

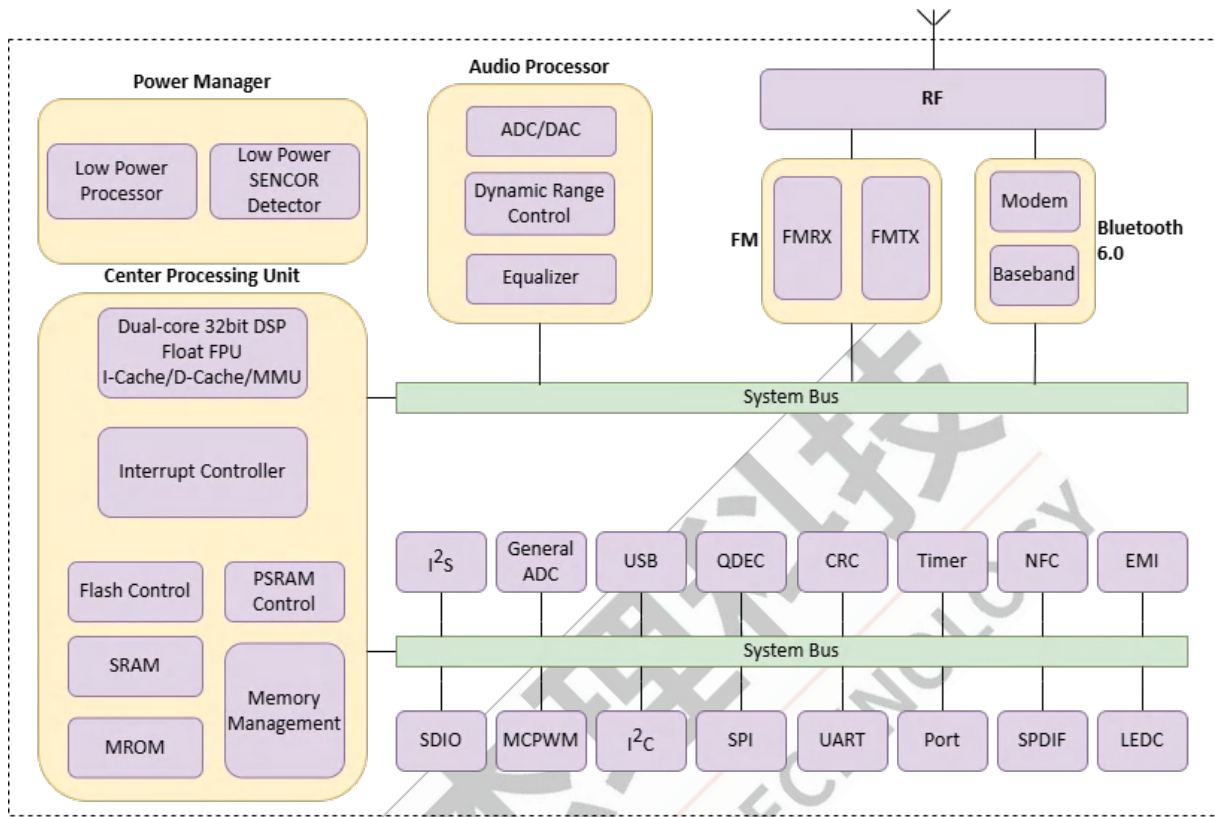


Figure 1-1 JL7033C Block Diagram

2 Pin Definition

2.1 Pin Assignment

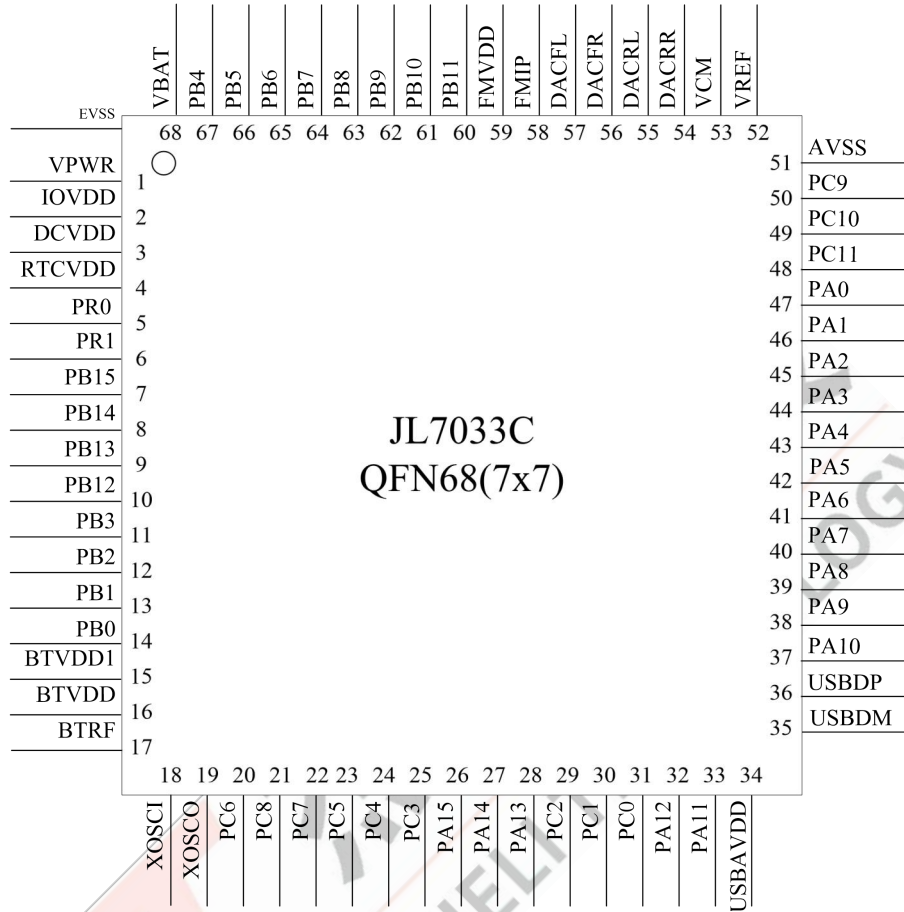


Figure 2-1-1 JL7033C Pin Assignment

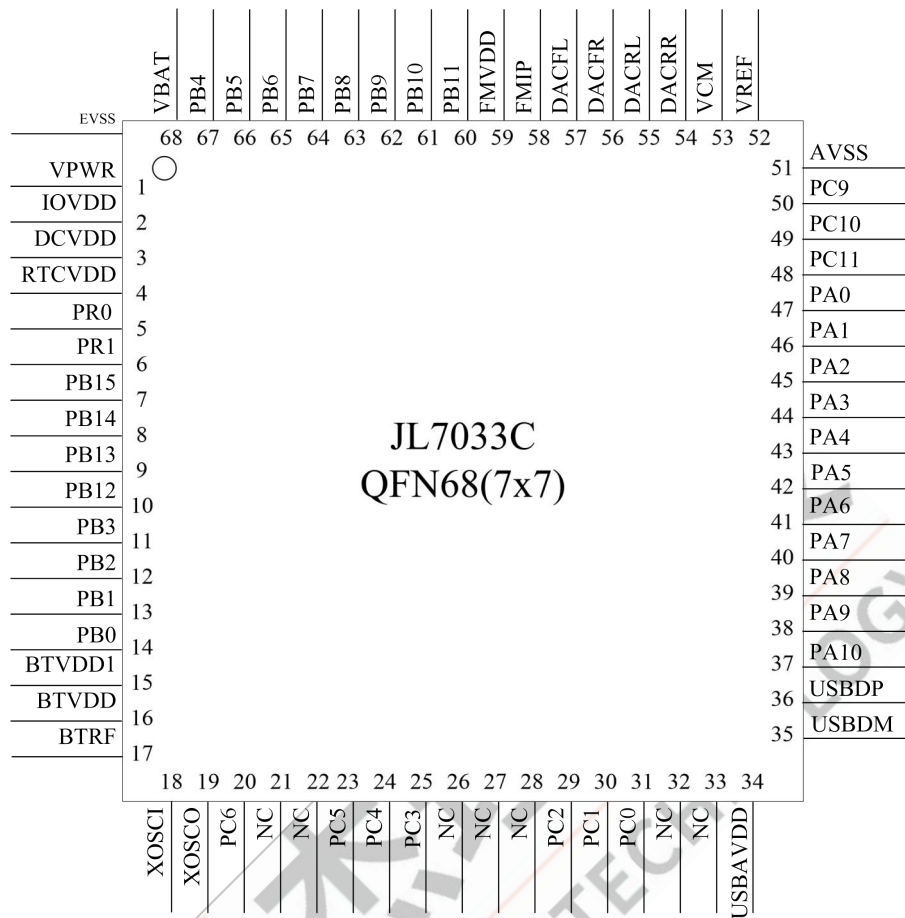


Figure 2-1-2 JL7033C(built-in PSRAM) Pin Assignment

2.2 Pin Description

Table 2-2-1 JL7033C Pin Description

Pin No.	Name	Type	IO Initial State	Description
1	VPWR	I/O	Z	Charge Power Input
2	IOVDD	P	--	IO Power
3	DCVDD	P	--	DCDC power
4	RTCVDD	P	--	RTC Power
5	PR0	I/O	Z	32.768k Crystal Oscillator Input LP_TOUCHA3(TOUCH_CHA3)
6	PR1	I/O	Z	32.768k Crystal Oscillator Output LP_TOUCHA4(TOUCH_CHA4)
7	PB15	I/O	Z	--
8	PB14	I/O	10kΩ Pull-up	--
9	PB13	I/O	Z	--
10	PB12	I/O	Z	--
11	PB3	I/O	Z	ADC6(ADC Input Channel 6) LP_TOUCHA2(TOUCH_CHA2) NFC_TX
12	PB2	I/O	Z	LP_TOUCHA1(TOUCH_CHA1) NFC_RX
13	PB1	I/O	10kΩ Pull-up	Hold down 0 to reset ADC5(ADC Input Channel 5) LP_TOUCHA0(TOUCH_CHA0)
14	PB0	I/O	Z	--
15	BTVD1	P	--	BT Power
16	BTVD	P	--	BT Power
17	BTRF	RF	--	Bluetooth RF Antenna
18	XOSCI	I	--	Crystal Oscillator Input
19	XOSCO	O	--	Crystal Oscillator Output
20	PC6	I/O	10kΩ Pull-up	ADC15(ADC Input Channel 15) LCD SEG19
21	PC8	I/O	Z	LCD SEG21 PSRAM_D0B
	NC	--	--	No Connection (if using the Built-in PSRAM)
22	PC7	I/O	Z	LCD SEG20 PSRAM_D2B
	NC	--	--	No Connection (if using the Built-in PSRAM)
23	PC5	I/O	Z	ADC14(ADC Input Channel 14) LCD COM0 PSRAM_D3A

Pin No.	Name	Type	IO Initial State	Description
24	PC4	I/O	Z	ADC13(ADC Input Channel 13) LCD COM1 PSRAM_CKA
25	PC3	I/O	Z	ADC12(ADC Input Channel 12) LCD COM2 PSRAM_CSA
26	PA15	I/O	10kΩ Pull-down	LCD SEG15 PSRAM_D1B
	NC	--	--	No Connection (if using the Built-in PSRAM)
27	PA14	I/O	10kΩ Pull-down	LCD SEG14 PSRAM_CSB
	NC	--	--	No Connection (if using the Built-in PSRAM)
28	PA13	I/O	Z	LCD SEG13 PSRAM_CKB
	NC	--	--	No Connection (if using the Built-in PSRAM)
29	PC2	I/O	Z	ADC11(ADC Input Channel 11) LCD COM3 LCD SEG18 PSRAM_D1A SPDIF_IN_AMP_D
30	PC1	I/O	Z	LCD COM4 LCD SEG17 PSRAM_D2A
31	PC0	I/O	Z	LCD COM5 LCD SEG16 PSRAM_D0A SPDIF_IN_AMP_C
32	PA12	I/O	Z	ADC4(ADC Input Channel 4) LCD SEG12 PSRAM_D3B
	NC	--	--	No Connection (if using the Built-in PSRAM)
33	PA11	I/O	Z	LCD SEG11
	NC	--	--	No Connection (if using the Built-in PSRAM)
34	USBAVDD	P	--	High Speed USB Power
35	USBDM	I/O	15kΩ Pull-down	USB Negative Data
36	USBDP	I/O	15kΩ Pull-down	USB Positive Data
37	PA10	I/O	Z	ADC3(ADC Input Channel 3) LCD SEG10 PAP_WR LCD_SPI_D3

Pin No.	Name	Type	IO Initial State	Description
38	PA9	I/O	Z	LCD SEG9 PAP_D7 LCD_SPI_D2
39	PA8	I/O	Z	LCD SEG8 PAP_D6 LCD_SPI_D1 SPDIF_IN_AMP_B
40	PA7	I/O	Z	LCD SEG7 PAP_D5 LCD_SPI_D0
41	PA6	I/O	Z	ADC2(ADC Input Channel 2) LCD SEG6 PAP_D4 LCD_SPI_CLK SPDIF_IN_AMP_A
42	PA5	I/O	Z	ADC1(ADC Input Channel 1) LCD SEG5 PAP_D3 MICBIASD(MIC Bias Output)
43	PA4	I/O	Z	LCD SEG4 PAP_D2 AIN_DN(Audio ADC Negative Input)
44	PA3	I/O	Z	LCD SEG3 PAP_D1 AIN_D1(Audio ADC Positive Input)
45	PA2	I/O	Z	ADC0(ADC Input Channel 0) LCD SEG2 PAP_D0
46	PA1	I/O	Z	LCD SEG1 AIN_B2(Audio ADC Positive Input) MICBIASB(MIC Bias Output)
47	PA0	I/O	Z	LCD SEG0 AIN_A2(Audio ADC Positive Input) MICBIASA(MIC Bias Output)
48	PC11	I/O	Z	LCD SEG24 AIN_CON(Audio ADC Negative Input)
49	PC10	I/O	Z	LCD SEG23 AIN_C1(Audio ADC Positive Input) MICBIASC(MIC Bias Output)
50	PC9	I/O	Z	LCD SEG22 AIN_C0(Audio ADC Positive Input)

Pin No.	Name	Type	IO Initial State	Description
51	AVSS	G	--	Audio Ground
52	VREF	P	--	Audio Power
53	VCM	P	--	Audio Reference Voltage
54	DACRR	O	--	Rear Right Channel DAC Output
55	DACRL (VCMO)	O	--	Rear Left Channel DAC Output Audio Common-mode Output voltage
56	DACFR	O	--	Front Right Channel DAC Output
57	DACFL	O	--	Front Left Channel DAC Output
58	FMIP	RF	--	FM Positive Input
59	FMVDD	P	--	FM Power
60	PB11	I/O	Z	ADC10(ADC Input Channel 10) SD Power FM_TX_B
61	PB10	I/O	Z	ADC9(ADC Input Channel 9) AIN_B0(Audio ADC Positive Input) FM_TX_A
62	PB9	I/O	Z	AIN_A0(Audio ADC Positive Input)
63	PB8	I/O	Z	ADC8(ADC Input Channel 8) LP_TOUCHB4(TOUCH_CHB4) AIN_B1(Audio ADC Positive Input)
64	PB7	I/O	Z	LP_TOUCHB3(TOUCH_CHB3) AIN_A1(Audio ADC Positive Input)
65	PB6	I/O	Z	LP_TOUCHB2(TOUCH_CHB2) AIN_BN(Audio ADC Negative Input)
66	PB5	I/O	Z	LP_TOUCHB1(TOUCH_CHB1) LVD(External Low Voltage Detection Input) AIN_AN(Audio ADC Negative Input)
67	PB4	I/O	Z	LP_TOUCHB0(TOUCH_CHB0) ADC7(ADC Input Channel 7)
68	VBAT	P	--	Battery Input

Note

- 1.IO initial state abbreviations Z--High resistance, H--High level, L--Low level, X--May be changed during power on.
- 2.Timer, MCPWM, QDEC, UART, LEDC, I²C, I²S, SPI, IR RX and SD functions can be remapped to any I/O.
- 3.PC6 input can not be Low in power on.

Table 2-2-2 Pin Types Description

Pin Type	Description	Pin Type	Description
P	Power	I/O	Input or Output
G	Ground	I	Input
RF	RF antenna	O	Output

3 Electrical Characteristics

3.1 Absolute Maximum Ratings

Table 3-1 Absolute Maximum Ratings

Symbol	Parameter	Min	Max	Unit
T _{opt}	Operating temperature	-20	+85	°C
T _{stg}	Storage temperature	-65	+150	°C
VBAT	Supply Voltage	-0.3	4.5	V
VPWR		-0.3	6	V
IOVDD		-0.3	3.6	V
DCVDD		-0.3	1.4	V
RTCVD		-0.3	3.6	V
BTVD		-0.3	3	V
BTVD1		-0.3	1.4	V
USBAVD		-0.3	3.6	V
FMVD		-0.3	3.6	V
GPIO	Input voltage of GPIO (except PB0)	-0.3	3.6	V
HVTIO	Input voltage of HVT-IO (PB0)	-0.3	6	V

Note

1. Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device.

3.2 ESD Ratings

Table 3-2 ESD Ratings

Parameter	Typ	Test pin	Reference standard
Human Body Mode	±4kV	All pins	JEDEC EIA/JESD22-A114
Machine Mode	±400V	All pins	JEDEC EIA/JESD22-A115
Charge Device Model	±1kV	All pins	ANSI/ESDA/JEDEC JS-002-2022

3.3 PMU Characteristics

Table 3-3 PMU Characteristics

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
VBAT	Voltage Input	--	2.7	3.7	4.5	V
VPWR	Charger supply Voltage	--	4.5	5.0	5.5	V
Operating mode						
Symbol	Parameter	Conditions	Min	Typ	Max	Unit
IOVDD	Voltage output	VBAT = 4.2V, 10mA loading	--	3	--	V
	Loading current	IOVDD=3.0V@VBAT = 3.7V or VPWR=5V	--	--	300	mA
DCVDD	Voltage output	--	--	1.2	--	V

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
	Loading current	DCVDD=1.2V@IOVDD=3.0V on LDO mode	--	--	150	mA
Low Power mode						
Symbol	Parameter	Conditions	Min	Typ	Max	Unit
IOVDD	Loading current	IOVDD=3.0V@VBAT = 3.7V	--	--	20	mA

3.4 Battery Charge

Table 3-4 Charger Characteristics

Symbol	Parameter	Min	Typ	Max	Unit
VPWR	Charge Input Voltage	4.5	5	5.5	V
CV	CV Mode Voltage Accuracy	4.175	4.2	4.225	V
		4.325	4.35	4.375	V
CC	CC Mode Current	15	--	350	mA
I _{end}	End Of Charge Current	1.5	--	35	mA
V _{Trickl}	Trickle Charge Voltage	--	3	--	V

3.5 IO Characteristics

Table 3-5 IO Characteristics

Input Characteristics						
Symbol	Parameter	Conditions	IO	Min	Max	Unit
V _{IL}	Low-Level Input Voltage	IOVDD = 3.0V	PA0~PA15 PB0~PB15 PC0~PC11 PR0~PR1 USBDP USBDM VPWR	-0.3	1.4	V
V _{IH}	High-Level Input Voltage	IOVDD = 3.0V	PA0~PA15 PB1~PB15 PC0~PC11 PR0~PR1 USBDP USBDM	1.7	3.3	V
		IOVDD = 3.0V	PB0 VPWR	1.7	5.5	V
Output Characteristics						
Symbol	Parameter	Conditions	IO	Typ		Unit
I _{OL}	Output Current	IOVDD = 3.0V Voutput = 0.3V	PA0~PA15 PB1~PB15	2(HD=0) 8(HD=1)		mA

			PC0~PC11 PR0~PR1	26(HD=2) 50(HD=3)	
			PB0 USBDP USBDM	8	mA
			VPWR	2	mA
I _{OH}	Output Current	IOVDD = 3.0V Voutput = 2.7V	PA0~PA15 PB1~PB15 PC0~PC11 PR0~PR1	2(HD=0) 8(HD=1) 26(HD=2) 50(HD=3)	mA
			PB0 USBDP USBDM	8	mA
			VPWR	2	mA
Internal Resistance Characteristics					
Symbol	Parameter	Conditions	IO	Typ	Unit
R _{pu}	Pull-up Resistance	IOVDD = 3.0V	PA0~PA15 PB0~PB15 PC0~PC11 VPWR PR0~PR1	10k(PU=1) 100k(PU=2) 1M(PU=3)	Ω
			USBDP USBDM	1.5k(PU=1) 1k(PU=3)	Ω
R _{pd}	Pull-down Resistance	IOVDD = 3.0V	PA0~PA15 PB0~PB15 PC0~PC11 VPWR PR0~PR1	10k(PD=1) 100k(PD=2) 1M(PD=3)	Ω
			USBDP USBDM	15k(PD=1)	Ω

Note

1.Internal pull-up/pull-down resistance accuracy ±20%.

3.6 Audio DAC Characteristics

Table 3-6 Stereo DAC Characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Resolution	--	--	--	24	bit
Output Sample Rate	--	8	--	96	kHz
SNR ^①	Differential Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	113	--	dB
	VCMO Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	107	--	dB
	Single-ended Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	110	--	dB
Dynamic Range	Differential Mode Fin=1kHz@-60dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	109	--	dB
	VCMO Mode Fin=1kHz@-60dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	104	--	dB
	Single-ended Mode Fin=1kHz@-60dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	106	--	dB
THD+N	Differential Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=32Ω	--	-86	--	dB
	VCMO Mode Fin=1kHz@0dBFS	--	-85	--	dB

	Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=32Ω				
	Single-ended Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=32Ω	--	-86	--	dB
Noise Floor	Differential Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	7	--	uVrms
	VCMO Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	6	--	uVrms
	Single-ended Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	5	--	uVrms
Noise Floor with MUTE	Differential Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	4	--	uVrms
	VCMO Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	4	--	uVrms
	Single-ended Mode B/W=20Hz~20kHz A-Weighted load=10kΩ	--	3	--	uVrms
Stereo Crosstalk	VCMO Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	-108	--	dB
	Single-ended Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=10kΩ	--	-108	--	dB
Max Output Power	Differential Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=16Ω THD+N<0.1%	--	30	85	mW
	VCMO Mode	--	30	38	mW

	Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=16Ω THD+N<0.1%				
	Single-ended Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted load=16Ω THD+N<0.1%	--	30	38	mW

Note

1. ① SNR is the ratio of output level with a 1kHz full-scale input to output level with MUTE on.

3.7 Audio ADC Characteristics

Table 3-7 Audio ADC Characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Resolution	--	--	--	24	bits
Input Sample Rate	--	8	--	48	kHz
SNR	Differential input Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted ADC gain=-3dB	--	105	--	dB
	Single-ended input Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted ADC gain=-3dB	--	102	--	dB
Dynamic Range	Differential input Mode Fin=1kHz@-60dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted ADC gain=-3dB	--	105	--	dB
	Single-ended input Mode Fin=1kHz@-60dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted ADC gain=-3dB	--	102	--	dB
THD+N	Differential input Mode Fin=1kHz@0dBFS Fs=44.1kHz	--	-90	--	dB

Parameter	Conditions	Min	Typ	Max	Unit
	B/W=20Hz~20kHz A-Weighted ADC gain=-3dB				
	Single-ended input Mode Fin=1kHz@0dBFS Fs=44.1kHz B/W=20Hz~20kHz A-Weighted ADC gain=-3dB	--	-90	--	dB
Analogue Gain	--	-9	--	32	dB
Max Input Level	Differential input Mode ADC gain=-3dB	--	2	--	Vrms
	Single-ended input Mode ADC gain=-3dB	--	1	--	Vrms

3.8 BT Characteristics

3.8.1 Transmitter

Table 3-8-1 Transmitter characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Maximum RF Transmit Power	BR	--	10	--	dBm
Maximum RF Transmit Power	EDR $\pi/4$ DQPSK	--	10	--	dBm
	EDR 8DPSK	--	10	--	dBm
Relative Transmit Power	EDR $\pi/4$ DQPSK	--	-3	--	dB
	EDR 8DPSK	--	-3	--	dB
Maximum RF Transmit Power	BLE-1Mbps	--	10	--	dBm

3.8.2 Receiver

Table 3-8-2 Receiver characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Sensitivity	BR	--	-95	--	dBm
	EDR $\pi/4$ DQPSK	--	-95	--	dBm
	EDR 8DPSK	--	-87	--	dBm
	BLE-1Mbps	--	-98.5	--	dBm
	BLE-2Mbps	--	-95.5	--	dBm
	BLE-S2	--	-101	--	dBm
	BLE-S8	--	-106	--	dBm

3.9 FM Characteristics

Table 3-9-1 FM Transmitter Characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Frequency range	--	64	--	108	MHz
RF Transmit Power	--	--	6	--	dBm

Table 3-9-2 FM Receiver Characteristics

Parameter	Conditions	Min	Typ	Max	Unit
Frequency range	--	64	--	108	MHz
RF Mono sensitivity	(S+N)/N=26dB	--	4	--	dBuV
Mono Audio SNDR	--	--	75	--	dB
Stereo Audio SNDR	--	--	64	--	dB
Stereo channel separation	--	--	54	--	dB

4 Package Information

4.1 QFN68_7x7mm

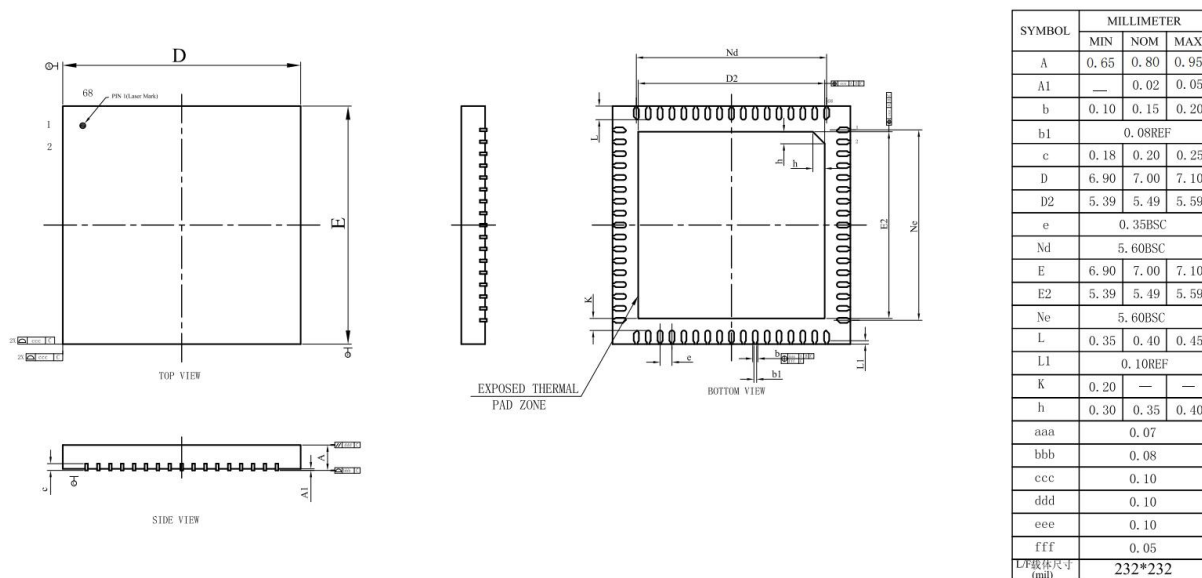


Figure 4-1 JL7033C Package

5 IC Marking Information

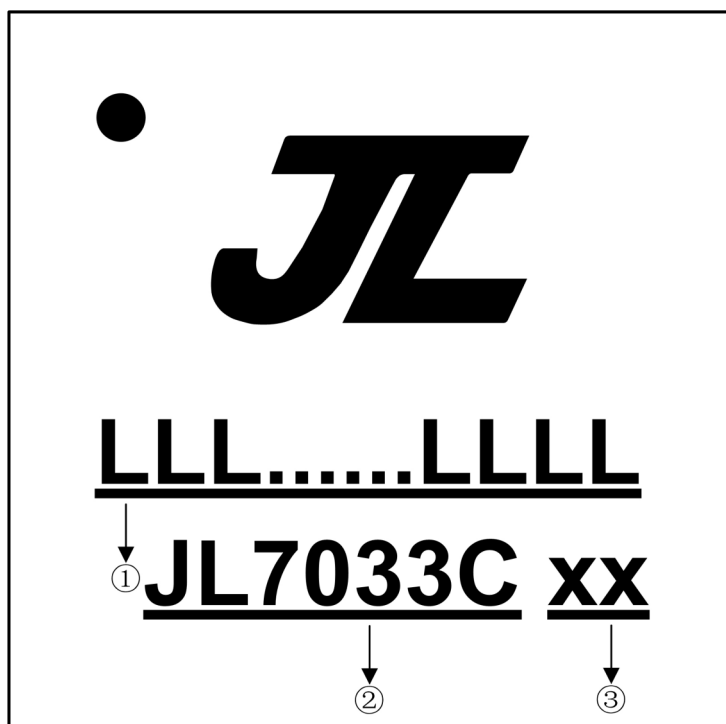


Figure 5-1 JL7033C Package Outline

- ① LLL.....LLLL LOT No. , It contains 7 to 18 alphanumerics
 - ② JL7033C Chip Model
 - ③ xx Built-in Memory
 - 0 No Flash Memory
 - 2 2Mbit Flash
 - 4 4Mbit Flash
 - 8 8Mbit Flash
 - 6 16Mbit Flash
 - 3 32Mbit Flash
- nS memory is flash plus PSRAM, n represents the flash capacity, S represents 16Mbit PSRAM
nT memory is flash plus PSRAM, n represents the flash capacity, T represents 64Mbit PSRAM

6 Solder-Reflow Condition

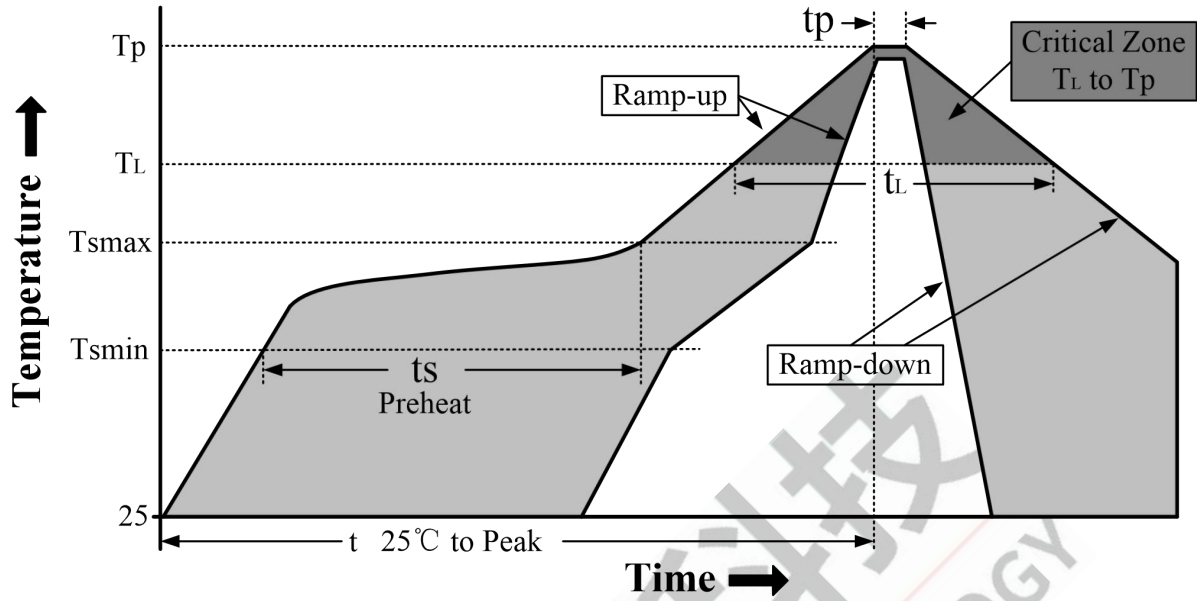


Figure 6-1 Classification Reflow Profile

Table 6-1 Classification Profiles

Profile Feature		Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat/Soak	Temperature Min (T_{smin})	100°C	150°C
	Temperature Max (T_{smax})	150°C	200°C
	Time (t_s) from (T_{smin} to T_{smax})	60-120 seconds	60-180 seconds
Average ramp-up rate (T_{smax} to T_p)		3°C/second max	3°C/second max
Liquidous temperature (T_L)		183°C	217°C
Time (t_L) maintained above T_L		60-150 seconds	60-150 seconds
Peak package body temperature (T_p)		See Table 6-2	See Table 6-3
Time within 5°C of actual Peak Temperature (t_p) ²		10-30 seconds	20-40 seconds
Ramp-down rate (T_p to T_L)		6°C/second max	6°C/second max
Time 25°C to peak temperature		6 minutes max	8 minutes max

Note

- 1.All temperatures refer to topside of the package, measured on the package body surface
- 2.Time within 5°C of actual peak temperature (t_p) specified for the reflow profiles is a "supplier" and "user" maximum.

Table 6-2 SnPb Classification Temperature

Package Thickness	Volume mm ³ < 350	Volume mm ³ ≥ 350
<2.5 mm	240 +0/-5°C	225 +0/-5°C
≥2.5 mm	225 +0/-5°C	225 +0/-5°C

Table 6-3 Pb-free - Classification Temperature

Package Thickness	Volume mm ³ < 350	Volume mm ³ 350 - 2000	Volume mm ³ > 2000
< 1.6mm	260°C	260°C	260°C
1.6 mm - 2.5mm	260°C	250°C	245°C
> 2.5mm	250°C	245°C	245°C

Note

1.*Tolerance The device manufacturer/supplier shall assure process compatibility up to and including the stated classification temperature (this means Peak reflow temperature +0°C.For example 260°C+0°C)at the rated MSL level.